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OCTOBER 1976

DAIRY PLANTS SURVEYED and APPROVED for USDA GRADING SERVICE



U. S. DEPARTMENT OF AGRICULTURE
AGRICULTURAL MARKETING SERVICE
Dairy Division Washington, D. C.

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PROCUREMENT SECTION
CURRENT SERIAL RECORDS

PREFACE

The dairy processing plants listed in this publication are approved for USDA grading service. Such service is limited to the product(s) shown as manufactured by the respective plant and does not constitute an endorsement of quality unless the product also has been inspected and meets U.S. Grade Standards or other quality specifications of buyer and seller. Official plant approval is based on compliance with the Dairy Division Regulation, "General Specifications for Dairy Plants Approved for USDA Inspection and Grading Service." Approval is determined by a detailed inspection of over 100 items including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures.

The USDA Plant Inspection Program is widely used by the dairy industry. It is recognized by dairy plant managers as an important means for improving and maintaining a sound operation for the production of products that will meet specific grade or contract requirements, and have uniform quality essential for buyer and consumer approval and protection. Buyers, too, find this publication a reliable guide to sources for dependable dairy products.

The Inspection and Grading Branch also provides service under its Resident Grading and Quality Control Service. Plants using this service are shown in this publication with an asterisk. This full-time Program offers on-the-spot official grading of the plant's manufactured products, laboratory testing and quality control, and plant inspection services. The Resident Program also makes available to the plant manager the technical know-how and experience of the Inspection and Grading Branch supervisory staff, including chemists and bacteriologists, for help in solving product quality problems.

The Plant Inspection, Resident Grading and Quality Control Services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants or other interested parties may obtain information about these services by contacting the nearest Inspection and Grading Branch regional office. (See directory of offices inside of back cover.)

Plants listed in this publication are identified (where available) by State-assigned code numbers in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). Each state has been assigned a two-digit number which appears in this publication following the name of the State. The State-assigned plant numbers identifying the plant precede the plant name.

This publication is revised every three months to reflect changes in plant approval and to include new plants.

USDA inspection and grading services are performed under the "USDA Regulations Governing Grading and Inspection of Manufactured or Processed Dairy Products," Title 7, Chapter I, Part 58, Sections 58.1-58.63, of the Code of Federal Regulations.

Codes listed below denote products which are eligible for
USDA grading or inspection service at USDA approved
dairy plants listed in this publication

Butter Products - B

B1 Butter
B2 Whipped Butter
B3 Anhydrous Milk Fat
B4 Butter Oil
B5 99.8% Milk Fat from Whey Cream
B6 Concentrated Milkfat

Cheese and Cheese Products - C

C1 Cheddar
C2 Colby
C3 American (Cheddar, Colby, Granular
Curd, Washed Curd)
C4 Swiss
C5 Brick
C6 Muenster
C7 Monterey Jack
C8 Limburger
C9 Neufchatel
C10 Cream
C11 Bakers
C12 Cottage
C13 Farmers
C14 Ricotta
C15 Ricottone
C16 Blue
C17 Mozzarella, Part Skim Mozzarella,
Low Moisture Mozzarella, Low
Moisture Part Skim Mozzarella
C18 Provolone
C19 Scamorze, Part Skim Scamorze, Low
Moisture Scamorze, Low Moisture
Part Skim Scamorze
C20 Parmesan
C21 Romano
C22 Hard Grating Cheese
C23 Grated or Shredded Cheese
C24 Grated American Cheese Food
C25 Dry Process American Cheese
C26 Dry Process Cheese Food
C27 Cold-Pack Cheese
C28 Cold-Pack Cheese Food
C29 Blended Dried Cheese
C30 Edam
C31 Gouda
C32 Ground Natural Cheese
C33 Caciocavallo
C34 Asiago
C35 Queso Blanco
C36 Gorgonzola
C37 Bondost
C38 Cheese Curd
C39 Brie
C40 Camembert
C41 Feta
C42 Fontinello
C43 Port du Salut

Dry Milk Products - D

D1 Nonfat Dry milk, Spray Process
D2 Instant Nonfat Dry Milk
D3 Nonfat Dry Milk, Roller Process
D4 Dry Whole Milk, Spray Process
D5 Dry Whole Milk, Roller Process
D6 Dry Buttermilk, Spray Process
D7 Dry Buttermilk, Roller Process
D8 Dry Whey
D9 Dry Skim Milk-Buttermilk Blend, Spray

Milk and Dairy Products - M

M1 Whole Milk
M2 Cream
M3 Whey Cream
M4 Sour Cream (Plant cultured)
M5 Plastic Cream
M6 Packaged Coffee Cream
M7 Skim Milk
M8 Condensed Skim Milk
M9 Condensed Milk
M10 Sweetened Condensed Milk
M11 Evaporated Milk
M12 Buttermilk
M13 Condensed Buttermilk
M14 Whey
M15 Condensed Whey
M16 Ice Cream Mix Base
M17 Infant Formula
M18 Neutralized Buttermilk
M19 Condensed Neutralized Buttermilk
M20 Whey Protein Concentrate

Codes continued on next page.

Codes listed below denote products which are eligible for
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Specialty Products - S

S1 Dry Whey - Buttermilk Blend
S2 Dry Whey-Skim Milk Blend
S3 Dry Dairy Blend
(All Dairy Ingredients)
S4 Dry Dairy Blend (With Cereal
Ingredients)
S5 Calcium Reduced Dried Skim Milk
S6 Dry Cream Substitute
S7 Dry Non-Dairy Food Products
S8 High-Acid Dry Cream
S9 Instant Diet Foods
S10 Lactose
S11 Dry Cultured Buttermilk
S12 Sodium Caseinate
S13 Dry Malted Milk
S14 Condensed Infant Formula for Drying
S15 Dry Infant Formula
S16 Yogurt
S17 Dry Yeast
S18 Dry Mix Base for Frozen Desserts
S19 Dairy Topping
S20 Non-Dairy Topping
S21 Pudding

Specialty Products - S (Cont.)

S22 Dried Skim Milk Modified with Calcium
Hydroxide and Di-sodium Phosphate
S23 Dry Modified Whey - Caseinate Blend
S24 Whey Soy Drink Mix
S25 Dry Whey-Soya-Caseinate Blend
S26 Dry Neutralized Buttermilk
S27 Dry Neutralized Whey
S28 Dry Whey Caseinate Blend
S29 Dry Whey-Soya Isolate Blend
S30 Dry Whey-Soya-Vegetable Fat Blend
S31 Dry Partially Delactosed Whey
S32 Dry Partially Demineralized Whey
S33 Dry Whey Protein Concentrate
S34 White Sauce Mix
S35 Extruded Yeast-Soya Blends

Codes shown below denote processing or packaging operations which
meet USDA requirements for facilities and sanitation. Approval is
limited to the designated kind of operation, and does not constitute
eligibility for grading of finished products from such operation,
unless the bulk dairy products or source ingredients for packaging
or processing are made by a USDA approved plant. See page 3 and
above for codes indicating products eligible for USDA grading.

Packaging and Processing - P

P1 Butter Packaging
P2 Butter Canning
P3 Nonfat Dry Milk Packaging
P4 Instant Nonfat Dry Milk Packaging
P5 Dry Whole Milk Packaging
P6 Dry Infant Formula Packaging
P7 Dry Cream Substitute Packaging
P8 Diet Food Packaging
P9 Cheese Processing
P10 Natural Cheese Packaging
P11 Dry Egg Solids Mix Packaging
P12 Dry Meat Loaf Mix Packaging
P13 Butteroil Processing
P14 Grated or Shredded Cheese Drying
and Packaging
P15 Dry Dairy Blend Packaging
P16 Egg Nog Dry Blending and Packaging

Packaging and Processing - P (Cont.)

P17 Dry Food Products Blending and
Packaging
P18 Whey Caseinate Blend Drying
P19 Cold-Pack Cheese and Cold-Pack
Cheese Food Manufacturing and
Packaging
*P20 Margarine
*P21 Whipped Margarine

*Manufactured from Vegetable Oil.
(Margarine made with animal fat ingredients
is under inspection of Animal and Plant
Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ALABAMA-01</u>			
22	M & T Cheese Co., Inc	Uniontown	C3 M3
<u>ARIZONA-04</u>			
15	United Dairymen of Arizona	Tempe	B1 C3 D1 D6 P1
<u>ARKANSAS-05</u>			
60	Sugar Creek Foods, Div. of Kraftco Corp.	Russellville	B1 M1 M12 P1
801	Carnation Company	Harrison	M1
12	Hills Valley Foods, Inc.	Batesville	C3 M3
310	Kraft Foods	Bentonville	C1 C2 C4 C5 C6 C7 M2 M3
336	Kraft Foods	Berryville	C3 C7 M2 M3
698	Pet, Inc.	Siloam Springs	M1
<u>CALIFORNIA-06</u>			
655	Adohr Farms	Tulare	M14
649	California Coop. Creamery	Petaluma	B1 M9 D1 S33
69	California Coop. Creamery	Tracy	C17 M2 M20
720	California Milk Producers	Artesia	M2 M8
36	Carnation Co.	Gustine	M11
214	Carnation Co.	Turlock	M1
2988	Consolidated Dairy Products	Los Angeles	P1
2	Crystal Cream & Butter Co.	Sacramento	B1 D1 P1
6	*Dairyman's Coop. Cry. Assn.	Tulare	B1 D1 D6 M14 M15 P1 S3
31	Danish Cry. Assn.	Fresno	B1 D1 D6
219	Foremost Foods Co.	Hughson	B1 B3 D1
33	Foremost Foods Co.	Lemoore	C17
541	Foremost Foods Co.	Loleta	M2
338	Foremost Foods Co.	Los Banos	D2 P4
2401	Foremost Foods Co.	Willows	B1 D1 D6 M2 M9
3493	Gilt Edge Cry.	San Francisco	P1
4484	Glenn Milk Producers Assn.	Willows	B1 D1 D6
1187	Humboldt Cry. Assn.	Fernbridge	B1 D1 D2 D4 D6
216	Knudsen Corp.	Los Angeles	B1
311	Knudsen Dairy Products	Tipton	B1 D1
53	Knudsen Foods Products	Modesto	D1 M2
25	Knudsen Foods Products	Visalia	M14
65	Leprino Cheese Company	Newman	B1 C17
229	Masson Cheese Corp.	Bell	C33 P14
3144	Safeway	Hanford	M14
748	San Joaquin Valley Dairymen	Los Banos	B1 D1 D6 M9 P1
1738	San Joaquin Valley Dairymen	Newman	B1 D1 D6 M2 P1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>CALIFORNIA-06 (Cont.)</u>			
578	Sonoma Mission Creamery	South San Francisco	B1 D6
96	Stauffer Chemical Co.	Visalia	S31 S33
44	Wilsey Foods Co.	Los Angeles	P1
1302	Wilsey Bennett Co.	San Francisco	P1
<u>COLORADO-08</u>			
128	Beatrice Foods Co.	Denver	B1 P1
137	Bredan Creamery Co.	Denver	P1
91	Carnation Co.	Johnstown	M11
56	Leprino Cheese Co.	Denver	C14 C17
<u>CONNECTICUT-09</u>			
111	Yankee Milk Inc.	Newington	B1 D1 D2 D4 M2 M6 M8 S19
<u>GEORGIA-13</u>			
080	Atlanta Dairies Coop.	Carrollton	C3 M3
315	McCadam McGregor Foods	Atlanta	P10
<u>IDAHO-16</u>			
16	Dairymen's Creamery Assn., Inc.	Caldwell	B1 D1 D6 D8 P1
12	Hopperdietzel Cheese Factory	St. Anthony	C3
8	Ida Gem Dairymen, Inc.	Jerome	B1 C3 C7 D8
46	Kraft Foods	Blackfoot	C3 C7 C17 M3
48	Kraft Foods	Caldwell	C1 M14
47	Kraft Foods	Carey	C3 M3
2	Kraft Foods	Pocatello	P10
50	Kraft Foods	Ririe	C2 C5 C6 C7
52	Kraft Foods	Rupert	C3 C4 M3
35	Meadow Gold Dairies	Boise	B1
59	Nelson Ricks Cry. Co.	Rexburg	C1 C7
66	Pet, Inc.	Buhl	M11
65	Salmon Valley Cheese Co.	Salmon	C3 M3
71	Swift & Company	Twin Falls	C3 C7 C17 M3
3	Swiss Village Cheese Co.	Nampa	C3 C7
76	Western General Dairies	Idaho Falls	B1 C3 D1 D4 D6
60	Ward's Cheese	Richfield	C3 M3
<u>ILLINOIS-17</u>			
65	Berkshire Foods, Inc.	Chicago	P1
611	Sugar Creek Foods	Pana	B1 P1
2650	Carnation Co.	Jacksonville	P7 S6

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>ILLINOIS-17 (Cont.)</u>			
900	Cloud Machine Co.	Skokie	P7
56	Danish Maid Butter Co.	Chicago	P1 P13
267	Dean Foods	Pecatonica	D8 P7 P17 S6 S34
135	Dean Foods	Rockford	C11 M15 S6 P7
60	Dry Milk Products, Inc.	Decatur	S3 S4 S25
559	Kolb-Lena	Lena	C1 C2 C4 C39 C40 C41
122	Ko-Pac, Inc.	Momence	P16
561	Kraft Foods	Galena	C3 C4 M3
564	Kraft Foods	Milledgeville	C4 M3
565	Kraft Foods	Stockton	C4 M3
185-M	Lauritzem and Co.	Wheeling	P8 P11 P12 P15 P17
586-M	Lorraine Cheese Co.	Pittsfield	C1 C2 C3 C4 M3
205	Milnot Co.	Litchfield	B1 M11
582	Nauvoo Milk Producers, Inc.	Nauvoo	C16
511	Tate Cheese Co.	Valley City	P9
520	Warren Cheese Plant	Warren	C17 C18 M3
<u>INDIANA-18</u>			
1226	County Line Cheese Co.	Shipsewana	M1
61	Goshen Milk Co., Div. of Orrville Milk Co.	Goshen	D1 M2 M8 M9
95	Graham Cheese Corp.	Elnora	C1 C2 C6 M3
119	Kraft Foods	Dale	C2 C16 M3
1123	Miami Valley Milk Producers Assn.	Muncie	B1 P1
62	Middlebury Coop. Cry. Co.	Middlebury	B1
944	Milnot Co.	Warsaw	B1 M2 M9 M11
65	New Paris Cry. Co.	New Paris	B1 M1 M2
679	Pet, Inc.	Angola	M1
962	Salem Cheese and Milk Co.	Salem	C3 M3
862	Wayne Coop. Milk Producers, Inc.	Ft. Wayne	D1 M1 M2 M7 M8
<u>IOWA-19</u>			
313	Ackley Cry. & Locker Plant Inc.	Ackley	M1
346	Allerton Manufacturing Co.	Allerton	S5
306	Assoc. Milk Producers, Inc.	Arlington	B1 D1 M12
66	Assoc. Milk Producers, Inc.	Corning	M1
118	Assoc. Milk Producers, Inc.	Jesup	D6 D8 M1 M2 M13
30	Assoc. Milk Producers, Inc.	Kimballton	B1 M1
75	Assoc. Milk Producers, Inc.	Lytton	D1 M1 M2
105	*Assoc. Milk Producers, Inc.	Mason City	D2 P4
55	Assoc. Milk Producers, Inc.	Ryan	C3 M1 M3 M15

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
296	Assoc. Milk Producers, Inc.	Sanborn	C1 D1 D8 M2 M3 M15
96	*Assoc. Milk Producers, Inc.	Sibley	D1 D2 M2
295	Assoc. Milk Producers, Inc.	Sioux Center	D1 M1 M2
5	Assoc. Milk Producers, Inc.	Whittemore	C3 D8 M3
5	Assoc. Milk Producers, Inc. (Creamery Division)	Whittemore	M1
12	Bancroft Coop. Cry.	Bancroft	M1
16	Bremer Coop. Cry Co.	Waverly	M1
21	Calhoun Coop. Cry.	Lansing	M1
23	Carnation Company (North Plant)	Waverly	D2 P4 P7 P8 S9
25	Carnation Company (South Plant)	Waverly	D2 P4 S6
302	Decorah Cry. Co.	Decorah	C3 M3
323	Denver Coop. Cry. Co.	Denver	M1
8	Farmers Butter & Dairy Coop.	Wadena	M1
35	Farmers Butter & Dairy Coop.	Fredericksburg	C1 C3 D1 D6 M15
1	Farmers Coop. Cheese Factory of Frankville	Postville	C3 M3
196	Farmers Coop. Cry. Assn.	Cresco	B1 D1 M12
198	Farmers Coop. Cry. Assn.	Garner	B1 M1
40	Farmers Coop. Cry. Assn.	Greene	M1
777	Farmers Coop. Cry. Assn.	Nashua	C3 M3
319	Farmers Coop. Cry. Co.	Greeley	M1
39	Farmers Coop. Cry. Co.	Waterville	M1
49	Farmers Creamery Company	Graettinger	M1
7	Gunder Coop. Cheese Factory	Postville	C3 M3 M14
304	Kesley Coop. Cry.	Kesley	M1
214	Lake Mills Coop. Cry.	Lake Mills	B1 M1
301	Little Cedar Coop. Cry. Assn.	Little Cedar	M1
28	Ludlow Community Dairy, Inc.	Waukon	C3 M3
294	Meadow Land Dairy Assn.	Waukon	B1 D1 D6
666	Meinerz Creamery Co.	Cedar Rapids	M1
299	Meinerz Creamery Co. (Fern Div.)	Parkersburg	M1
77	Meinerz Creamery Co.	Preston	C1 C17 C18 C21 M2 M3 M15
344	Meinerz Creamery Co.	Sully	M1
305	Meinerz Cry. of Iowa	Fredericksburg	B1 C1 C10 C17 D6 D8 M15
79	Mid-America Dairymen, Inc.	Brayton	M1
289	Mid-America Dairymen, Inc.	Des Moines	M1
292	Mid-America Dairymen, Inc.	Sully	M1
287	Miss. Valley Milk Prod. Assn. (Terminal Street)	Dubuque	M1
22	Miss. Valley Milk Prod. Assn.	Hopkinton	C1 M3
61	Miss. Valley Milk Prod. Assn.	Waterloo	M1
328	Miss. Valley Milk Prod. Assn.	Knoxville	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>IOWA-19 (Cont.)</u>			
89	Miss. Valley Milk Prod. Assn.	Luana	C1 C4 D8 M3
288	Miss. Valley Milk Prod. Assn.	Maquoketa	B1 D1 D6 M8
76	Miss. Valley Milk Prod. Assn.	Waverly	M1
91	Oran Coop. Cry. Co.	Oran	M1
48	Potter Cheese Factories, Inc.	New Albin	C1 M3
314	Potter Siding Coop. Cry. Co.	Tripoli	B1 M1
93	Ridgeway Dairy	Ridgeway	C1 C6 M3
99	Schley Cheese Co.	Cresco	C3 M3 M14
325	St. Lucas Co-op Creamery	St. Lucas	M1
326	Stacyville Coop. Cry. Assn.	Stacyville	M1
106	State Center Farmers Coop. Cry. Assn	State Center	C3 M3
320	Sugar Creek Foods Div. of Kraftco Corp.	Dubuque	P1
107	Twin County Dairy, Inc.	Kalona	C1 M3
34	Wapsie Valley Cry., Inc.	Independence	C3 M3
96	Weldon Farm Products, Inc.	Sibley	P4
47	Wilton Milk Products Co.	Wilton Junction	C1 M3
9	Wisconsin Dairies Coop.	Postville	M1
<u>KANSAS-20</u>			
461	Assoc. Milk Producers, Inc.	Hillsboro	C1 D1 D8 M3 M15
497	Assoc. Milk Producers, Inc.	Linn	M1
105	Atwood Cheese, Inc.	Atwood	C1 M3
126	Bit O'Gold Cheese, Inc.	Wamego	C1 M3
127	Bogue Cheese, Inc.	Bogue	C1 M3
149	Central Kansas Cheese & Milk Co.	Hoisington	C3 M3
180	Dwight-Alma Dairy Products	Alma	C1 M3
327	Mid-America Dairyman, Inc.	Ellis	M1
351	Mid-America Dairyman, Inc.	Erie	M1
120	Mid-America Dairyman, Inc.	Ottawa	M1
350	*Mid-America Dairyman, Inc.	Sabetha	B1 D1 D6 M2 M7 M8 P1
375	Pioneer Cheese Co.	Moundridge	C1 M3
300	Richardson and Mattox Milk Transfer Station	Oswego	M1
428	Sekan Cheese Co.	Girard	P9

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<u>KENTUCKY-21</u>			
214	Albany Cheese Co.	Leitchfield	C3 M3
215	Armour Creameries	Elizabethtown	C1 C2 M3
236	Armour Creameries	Springfield	B1 C3 D1 D6 M3 M8 M9 P1 S26
211	Sugar Creek Foods	Louisville	B1 B2 P1
234	Carnation Co.	Campbellsville	M1
222	Carnation Co.	Maysville	M11
228	Carnation Co.	Somerset	M1
216	Cudahy Co.	Cynthiana	C17 M3
223	Cudahy Co.	Harrodsburg	C17 C18 M3
230	Cudahy Co.	Russell Springs	C1 M3
224	Cudahy Co.	Tompkinsville	C1 M3
20	Dairyman's, Inc.	Louisville	B1 D1 M2
204	D. I. Manufacturing, Inc.	Glasgow	C1 C17 M3
221	Eagle Pass Cheese Co.	Albany	C3 M3
203	Kraft Foods	Lawrenceburg	C1 C2 M3
227	Kraft Foods	Owenton	C3 M3
<u>LOUISIANA-22</u>			
1	Dairymen's Inc., Gulf Milk Div.	Franklinton	B1 C3 C17 D1
<u>MARYLAND-24</u>			
19	Maryland-Virginia Milk Prod. Assn.	Laurel	B1 B3 D1 M8 P1
<u>MASSACHUSETTS-25</u>			
18	Yankee Milk, Inc.	W. Springfield	D1 M2 M8
19	Yankee Milk, Inc.	Andover	D1 M2 M8 M16
<u>MICHIGAN-26</u>			
608	Constantine Coop. Cry.	Constantine	B1 D1 D4 D6 M1 M2

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<u>MICHIGAN-26 (Cont.)</u>												
226	Copper Country Dairy, Inc.	Dollar Bay	C1	C2	C3							
439	Daggett Cheese Co.	Daggett	C1	C2	M3							
436	Frigo Cheese Corp.	Carney	M1									
12	Hudsonville Cry. & Ice Cream Co.	Burnips	B1									
303	Kalamazoo Cry. Co.	Kalamazoo	B1	D1	D4	D6	M9					
117	Kraft Foods	Clare	C2	M3								
137	Kraft Foods	Pinconning	C2	C5	C6	C7	M3					
577	McDonald Coop. Dairy	Chesaning	M1	M2	M8	M9						
548	Mead-Johnson & Co.	Zeeland	D1	P6	S14							
123	Michigan Milk Producers Assn.	Ovid	B1	D1	D6	D8	M1	M2	M9			
380	Michigan Producers Dairy Co.	Adrian	M1	M2	M7	M8	M9					
242	Michigan Producers Dairy Co.	Sebewaing	B1	D1	D4	D6	M1	M2	M9			
518	Ontonagon Valley Coop.	Bruce Crossing	C3									
152	Pet, Inc.	Charlotte	M1									
17	Pet, Inc.	Wayland	S6									
765	Peters Pak	Grand Rapids	B2	P1								
611	Ross Laboratories	Sturgis	P6	S14								
<u>MINNESOTA-27</u>												
001	Aitkin Coop. Cry. Assn.	Aitkin	M1									
486	Albany Coop. Cry.	Albany	B1	M1	M7	M12						
064	Almelund Cry. Co.	Almelund	M1									
597	Annandale Coop. Cry. Assn.	Annandale	B1	M7	M12							
078	Assoc. Milk Producers, Inc.	Bagley	M1									
613	Assoc. Milk Producers, Inc.	Clarkfield	C3	D8	M3	S2	S3					
618	Assoc. Milk Producers, Inc.	Howard Lake	M1									
246	Assoc. Milk Producers, Inc.	Lake Benton	M1									
476	*Assoc. Milk Producers, Inc.	New Prague	D1	M2								
031	*Assoc. Milk Producers, Inc.	New Ulm	B1	B2	D1	D6	P1					
515	Assoc. Milk Producers, Inc.	Owatonna	D1	D6	M1	M8						
506	Assoc. Milk Producers, Inc.	Paynesville	C1	C2	C3	D1	D8	M2				
366	Assoc. Milk Producers, Inc.	Pelican Rapids	D1	M2	S22							
355	Assoc. Milk Producers, Inc.	Rochester	C1	C3	C7	M3						
218	Atwater Creamery Co.	Atwater	B1	M7	M12							
610	Big Stone Cheese Factory, Inc.	Canby	M1									

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
430	Bird Island Coop. Creamery	Bird Island	M1
016	Blackduck Coop. Cry.	Blackduck	B1 M1
087	Blue Ox Coop. Cry.	Brainerd	B1 M1 M7 M12
360	Bluffton Coop. Cry. Assn.	Bluffton	B1 M1 M7 M12
293	Bock Coop. Cry.	Bock	M1
046	Bongards Creameries	Norwood	B1 C1 C2 C6 C7 D8 M15 P9 S3 S4 S10 S31
199	Braham Coop. Cry. Assn.	Braham	M1
423	Brooks Cheese Factory	Brooks	C1 M3
489	Brooten Coop Cry. Assn.	Brooten	M1
256	Brownnton Coop. Cry. Assn.	Brownnton	M1
301	Buckman Farmers Coop. Cry. Assn.	Buckman	B1 M1 M7 M12
266	Cass-Clay Cry., Inc.	Mahnomen	M1
267	Cass-Clay Cry., Inc.	Waubun	M1
281	Cedar Mills Coop. Cry. Assn.	Cedar Mills	M1
138	Clarks Grove Coop. Cry.	Clarks Grove	M1
490	Cold Spring Coop. Cry. Assn	Cold Spring	B1 M1 M7 M12
139	Conger Coop. Cry. Co.	Conger	B1 M1
282	Corvuso Cry. Co.	Cosmos	M1
041	Cromwell Coop. Cry. Assn.	Cromwell	B1 M1
361	Dalton Coop. Cry. Assn.	Dalton	M1
285	Dassel Coop. Dairy Assn.	Dassel	B1 M1 M7 M12
	Dawson Mills	Dawson	S35
653	Delmark Co., Inc. (The)	Minneapolis	P3 P4 P11 P12 P15
391	Edgerton Coop. Cry.	Edgerton	M1
549	Elgin Coop. Cry. Assn.	Elgin	C3 M3 M14
363	Elizabeth Coop. Cry. Assn.	Elizabeth	M1
302	Elmdale Creamery Assn.	Bowlus	M1
239	Elysian Coop. Cry. Assn.	Elysian	M1
393	Erskine Cry. Assn.	Erskine	M1
557	F & A Cheese Co.	Aldrich	M1
652	F & A Cheese Co.	Bertha	M1
433	Fairfax Coop. Cry. Assn.	Fairfax	M1
521	Farmers Butter & Dairy Coop.	Bixby	M1
247	Farmers Coop. Cry. Assn.	Balaton	M1
351	Farmers Coop. Cry. Assn.	Eyota	B1 M1 M7 M12
377	Farmers Coop. Cry. Assn.	Goodridge	M1
245	Farmers Coop. Cry. Assn.	Hendricks	M1
060	Farmers Coop. Cry. Assn.	Montevideo	M1 M2
056	Farmers Coop. Cry. Assn.	Pillager	B1 M1
294	Farmers Coop. Cry. Co.	Foreston	M1
405	Farmers Cry.	Cyrus	B1 M12
406	Farwell Coop. Cry. Assn.	Farwell	M1
394	Fertile Cry. Assn.	Fertile	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
288	*First District Assn.	Litchfield	C1 D1 M2 M3 M7 M12
225	First District Assn. (Sunburg Branch)	Sunburg	B1 M1 M12
303	Flensburg Coop. Cry. Assn.	Flensburg	M1
289	Forest City Coop. Cry. Assn.	Litchfield	M1
582	Fremont Coop. Cry. Assn.	Utica	M1
106	Garfield Coop. Cry. Assn.	Garfield	B1 M1 M7
143	Geneva Coop. Cry.	Geneva	M1
020	Gilman Coop. Cry.	Gilman	B1 M1 M7 M12
257	Glencoe Butter & Produce Assn.	Glencoe	B1 C1 C38 D1 D6 D8 M1 M3 M15
407	Glenwood Cry.	Glenwood	M1
124	Granger Farmers Coop. Cry. Assn.	Granger	M1
271	Grygla Coop. Cry.	Grygla	M1
583	Hart Creamery Assn.	Rushford	M1
435	Hector Farmers Coop. Cry.	Hector	M1
384	Hinckley Coop. Cry. Assn.	Hinckley	M1
166	Hoffman Coop. Cry. Assn.	Hoffman	B1 M1 M7 M12
518	Hope Coop. Cry. Assn.	Hope	B1 M7 M12
191	Houston-Money Creek Coop. Cry.	Houston	C3 M3 M14
548	Inter-Lake Coop. Assn.	Browns Valley	M1
565	Janesville Cry. Assn.	Janesville	M1
240	Kilkenny Cry. Assn.	Kilkenny	M1
502	Kraftco Corp., Kraft Foods	Melrose	C16 C17 M3
630	Kraftco Corp., Kraft Foods	R.R., Melrose	C3 C4 C5 C6 C20 M3 M15
221	Lake Lillian Coop. Cry. Assn.	Lake Lillian	B1 M7 M12
436	Lakeside Coop. Cry. Assn.	Buffalo Lake	M1
107	*Land O'Lakes, Inc.	Alexandria	D1 M2 M7
547	*Land O'Lakes, Inc.	Browerville	B1 D1 D6 P1
192	Land O'Lakes, Inc.	Caledonia	M1
202	Land O'Lakes, Inc.	Dalbo	C17 M2 M3 M15
443	*Land O'Lakes, Inc.	Faribault	B1 D1 D6 D8 M2 P1 S1 S2 S3 S11 S23
398	*Land O'Lakes, Inc.	Fosston	D1 D2 M1 M2
555	Land O'Lakes, Inc.	Lake City	D1 D8 S23 S24
448	*Land O'Lakes, Inc.	Luverne	D1 D4 M2
298	*Land O'Lakes, Inc.	Milaca	D1 M1 M2 M7 M8
085	*Land O'Lakes, Inc.	Mountain Lake	B1 D1 D2 D6 P1
369	*Land O'Lakes, Inc.	Perham	C1 C2 D1 D8 M2 M3
385	*Land O'Lakes, Inc.	Pine City	D1 D6 M1 M2 S2 S3
156	Land O'Lakes, Inc.	Pine Island	C1 D8 M3 M15
588	Land O'Lakes, Inc.	Rollingstone	M1
451	Land O'Lakes, Inc.	Roseau	M1
130	*Land O'Lakes, Inc.	Spring Valley	D1 D6 D8 M1 M2 S1 S2 S3 S24
305	Lastrup Coop. Cry.	Lastrup	M1
324	LeRoy Coop. Cry. Assn.	LeRoy	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
242	LeSueur Cry., Inc.	LeSueur	C1 M3 M15
082	Leonard Coop. Cry. Assn.	Leonard	M1
306	Little Rock Coop. Cry. Co	Royalton	B1 M1 M7 M12
543	Long Prairie Cry. Assn.	Long Prairie	M1
570	Maple Island, Inc.	Stillwater	D4 S14 S15 S18 S24 S25 S28 S29
148	Maple Island, Inc.	Wanamingo	D1 D2 D4 P3 P4 P5 P6 S3 S14 S15 S18
353	Marigold Foods, Inc.	Rochester	M4 M14
399	McIntosh Coop. Cry. Assn.	McIntosh	M1
584	Meadow Land Dairy Assn.	Lewiston	M1
126	Meadow Land Dairy Assn.	Mabel	M1
127	Meadow Land Dairy Assn.	Preston	B1 D1 D4 D6 P3 P5 P8 P15 S3 S4
519	Medford Cry. Assn.	Medford	M1
499	Meire Grove Coop. Dairies Assn.	Melrose	M1
530	Mid-America Dairymen, Inc.	Benson	M1
533	Mid-America Dairymen, Inc.	Bertha	D8 M1
030	Mid-America Dairymen, Inc.	Essig	M1
093	Mid-America Dairymen, Inc.	Farmington	C12 D1 D4 D8 M2 M4 M8 M10 M15 M16 S16 S19
367	Mid-America Dairymen, Inc.	Fergus Falls	C1 M3 M15
259	Mid-America Dairymen, Inc.	Hutchinson	S17
135	Mid-America Dairymen, Inc.	Twin Lakes	M1
260	Mid-America Dairymen, Inc.	Winsted	C3 M3 M15 S10
484	*Mid-America Dairymen, Inc.	Winthrop	B1 D1 D6 D8 M12 P1 S31
646	Mid-America Dairymen, Inc.	Zumbrota	C1 C3 D8 M3 M15 S3 S4
485	Mid-America Dairymen, Inc. (Cry. Div.)	Winthrop	M1
108	Millerville Coop. Cry. Assn.	Brandon	B1 M1 M7 M12
109	Miltona Cry. Assn.	Miltona	B1 M1 M7 M12
287	Modern Craftmen's Milk Assn.	Watkins	C1 M3 M15 S10 S31
647	National Farmers Organization	Albertville	M1
529	National Farmers Organization	Appleton	B1 D1 M1 M12
638	National Farmers Organization	St. Charles	M1
639	National Farmers Organization	Sauk Centre	M1
110	Nelson Cry. Assn.	Nelson	M1
482	New Auburn Cry. Assn.	New Auburn	M1
222	New London Cry. Assn.	New London	M1
339	Nicollet Food Products	Nicollet	D1 D6 S3 S23 S25 S26 S28 S30
585	Nodine Coop. Cry. Assn.	Dakota	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MINNESOTA-27 (Cont.)</u>			
157	North Star Cry. Co.	Kenyon	B1 M1 M7
022	Oak Park Coop. Cry. Assn.	Oak Park	M1
424	Oklee Creamery Assn.	Oklee	M1
112	Osakis Cry. Assn.	Osakis	M1
636	Pace Dairy Foods Co.	Rochester	P9 P10
004	Palisade Coop. Cry. Assn.	Palisade	M1
505	Paynesville Coop. Cry. Assn.	Paynesville	M1
372	Perham Coop. Cry. Assn.	Perham	B1 M1 M7
309	Pierz Coop. Assn.	Pierz	M1
556	Plainview Milk Products Assn.	Plainview	B1 D1 M12
568	Plum Valley Cry.	Waldorf	B1 C1 C2 D3
425	Plummer Coop. Cry. Assn.	Plummer	M1
190	Potter Cheese Factories, Inc.	Hokah	C1 M1 M3
300	Princeton Coop. Cry.	Princeton	B1 M7 M12
326	Racine Cry. Assn.	Racine	M1
310	Ramey Farmers Coop. Cry.	Foley	M1 B1
545	Reynolds Coop. Cry. Assn.	Long Prairie	M1
023	Rice Farmers Coop. Cry. Co.	Rice	B1 M1 M7
508	Richmond Cry. Co.	Richmond	M1
587	Ridgeway Foods, Inc.	Houston	C1 M1
400	Rindal Coop. Dairy Assn.	Fertile	M1
356	Rock Dell Coop. Cry. Co.	Byron	M1
113	Rose Coop. Cry. Assn.	Eagle Bend	M1
261	Round Grove Coop. Cry. Assn.	Stewart	M1
312	Royalton Coop. Cry. Assn.	Royalton	M1
341	St. Peter Cry. Co.	St. Peter	B1 D1 D4 D8 D9 M8 M13 S3 S4 S25 S26 S28 S29
512	Sauk Centre Coop. Cry. Assn.	Sauk Centre	M1 M2
348	Shelly Farmers Coop. Cry. Assn.	Shelly	M1
213	Sioux Valley Coop. Cry. Co.	Sioux Valley	M1
313	Sobieski Coop. Cry. Assn.	Little Falls	M1
251	Southwestern Minnesota Dairy Assn.	Russell	B1 M1 M8
037	Springfield Coop. Cry. Assn.	Springfield	B1 M1
410	Starbuck Creamery Co.	Starbuck	M1
635	Stauffer Chemical Company	Rochester	S10 S31 S33
	Sugar Creek Foods	St. Paul	P1
	Div. of Kraftco Corp.		
314	Swanville Coop. Cry.	Swanville	M1
380	Thief River Falls Coop. Cry. Assn.	Thief River Falls	B1 M1 M12
444	Treasure Cave, Inc.	Faribault	C16
044	Twin Ports Coop. Dairy Assn.	Moose Lake	M1
373	Underwood Coop. Cry. Co.	Underwood	M1 M7
525	Union Cry. Assn.	Blooming Prairie	B1 M1 M7 M12

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION				
<u>MINNESOTA-27 (Cont.)</u>							
315	Upsala Coop. Cry. Assn.	Upsala	M1				
374	Urbank Coop. Cry. Assn.	Parkers Prairie	B1	M1	M7	M12	
114	Valley Cry. Assn.	Garfield	M1				
098	Vernon Coop. Cry. Assn.	Hayfield	B1	C3	C41	D1	M14
453	Wannaska Cry. Assn.	Wannaska	M1				
099	West Concord Butter & Cheese Assn.	West Concord	M1				
264	West Lynn Coop. Cry.	Hutchinson	M1				
594	Wilson Coop. Cry. Assn.	Winona	M1				
265	Winsted Farmers Coop. Cry. Assn.	Winsted	M1				
133	Wykoff Coop. Cry.	Wykoff	M1				
<u>MISSISSIPPI-28</u>							
12	Cooper Cheese Co.	Brooksville	C3	M3			
20	McClendon Cheese Co.	Newton	C3	M3			
31	McClendon Cheese Co.	Booneville	C3	M3			
<u>MISSOURI-29</u>							
102	Carnation Company	Ava	M1				
105	Carnation Company	Eldorado Springs	M1				
108	Carnation Company	Mt. Vernon	M2	M5	M11		
117	Carnation Company	Seymour	M1				
144	Clearfield Cheese Co.	Clinton	P9				
165	Cudahy Company	Neosho	P9				
201	Foremost Foods Co.	Joplin	M2				
207	Foremost Foods Co.	Springfield	M2				
213	Frohna Creamery	Frohna	B1				
228	Greenfield Cheese Co.	Greenfield	C1	M3			
301	Kahoka Cheese Co.	Kahoka	C3	M3	P10		
337	Kraft Foods	Springfield	C1	M3			
397	Mansfield Cheese Corp.	Mansfield	C1	M3			
636	Mid-America Dairymen, Inc.	Aurora	C3	M3			
513	*Mid-America Dairymen, Inc.	Cabool	M2	M8			
516	Mid-America Dairymen, Inc.	Chillicothe	B1	M1	M2	M8	M12 M13
	Mid-America Dairymen, Inc.	Eldorado Springs	M1				
519	*Mid-America Dairymen, Inc.	Eldorado Springs	M2				
183	Mid-America Dairymen, Inc.	Emma	C1	M2	M3		

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>MISSOURI-29 (Cont.)</u>			
528	*Mid-America Dairymen, Inc.	Lebanon	M1
534	*Mid-America Dairymen, Inc.	Springfield	B1 D1 D6 M2 M8 M13 P14 S4 S5
186	Mid-America Dairymen, Inc.	Stover	M1
424	Milnot Co.	Seneca	B1 M2 M11
483	Perryville Cheese Co.	Perryville	C3 M3
495	Pet, Inc.	Neosho	M2 M11
732	Pioneer Cheese Co. Inc.	West Plains	C1 M3
021	Prairie Farms Dairy, Inc., Aro Dressel Div.	St. Louis	B1 M2 M12 P1
522	Producers Cry. Co.	Kirksville	C1 M3
597	Schreiber, L.D. Cheese Co., Inc.	Carthage	P9 P10
654	Stockton Cheese Co.	Stockton	C3 M3
663	Sullivan Country Cheese Co.	Milan	C1 M3
331	Worrel Transport	Mt. Grove	M1
<u>MONTANA-30</u>			
63	Consolidated Dairies of Lake County	Ronan	B1 C3
<u>NEBRASKA-31</u>			
203	Assoc. Milk Producers, Inc.	Laurel	M1
196	Assoc. Milk Producers, Inc.	Plainview	B1 C1 D3 D5 D7 M3 M15
22	Beatrice Foods Co.	Lincoln	B1 P1
61	Blue Valley Cheese Co.	Hebron	C17 C18 M3
222	Clarks Produce & Milk Transfer	Loretto	M1
216	Dodge Dairy Products, Inc.	Dodge	C1 M3
224	Kraft Foods Div. of Kraftco Corp.	O'Neill	C1 M3
93	Leprino Cheese Manufacturing Co.	Chappell	C17 M2 M3
172	Lyons Coop. Cry.	Lyons	B1 D3 D5
227	Mid-America Dairymen, Inc.	Broken Bow	M1
67	*Mid-America Dairymen, Inc.	Norfolk	B1 B2 D1 D6 M12 P1
228	Mid-America Dairymen, Inc.	North Loup	M1
58	Mid-America Dairymen, Inc.	Superior	C17 D8 M2 M3 S10
202	Neu Cheese Company	Hartington	C1 C2 C7 C30 M3
74	Newman Grove Coop. Cry.	Newman Grove	C17 M2 M3
222	Orchard Dairy Products	Orchard	C1 C7 D8 M3
146	Ord Cheese Co.	Ord	C1 M3
114	Oxford Cheese Corp.	Oxford	C1 C7 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEBRASKA-31 (Cont.)</u>			
43	Ravenna Cheese Co., Inc.	Ravenna	C1 M3
24	Roberts Dairy	Lincoln	B1 C14 M8 P1
08	Roberts Dairy Co.	Omaha	M1 M2
212	West Point Dairy Products Inc.	West Point	B1
236	Otto Welke Transfer	Springview	M1
<u>NEW JERSEY-34</u>			
2430	Northfield Cheese Company	Northvale	P9
751	Scheps Cheese Co., Inc.	Paterson	C14 C17
<u>NEW YORK-36</u>			
	Bon-Ton Foods	Mamaroneck	P1
8608	Carnation Co.	South Dayton	M11
5630	Coop. Marketing Agency, Inc.	Oneida	B1 D1 D6 P1
0329	Crowley's Milk Co., Inc.	Arkport	B1 D1 M8
0284	Cuba Cheese & Trading Co.	Cuba	C1 C17 D8 M3
1563	Dairylea Coop., Inc.	Vernon	D1 M1
1564	Dairylea Coop., Inc.	Vernon	C12 M4 S16
3417	Deltown Foods	Fraser's	B1 C12 D1 D6 M4 S25
2631	Elmhurst Milk & Cream Co., Div. of Prattsburg Cry. Co.	Prattsburg	B1 D1 M8
8788	Emkay Trading Corp.	Blasdell	C10 C11
3979	Empire Milk Corp.	Hartlot	C17 M3
4127	Friendship Dairies, Inc.	Friendship	B1 B2 C12 C13 D1 M4
2323	Kraft Foods	Canton	C1 M3
8610	Kraft Foods	Lowville	C1 M15
8629	McCadam Cheese Co., Inc.	Chateaugay	C1 C6 M3 M15
5056	O-AT-KA Milk Coop., Inc.	Batavia	B1 M8 M11
3470	O-AT-KA Milk Coop., Inc.	Collins Center	D1 D4 D6 D8 M8 M15 S27
8071	Pollio Dairy Products Corp.	Campbell	B1 C14 C17
1548	Queens Farms Dairy, Inc.	Pierrepont Manor	B1 D1 D4 M8 M9
3781	Queens Farms, Inc.	Copenhagen	C1
5260	Sano Cheese, Inc.	Spencerport	C14 C15 C17 M14
823	Sorrento Cheese Co., Inc.	Buffalo	C14 C17 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NEW YORK-36 (Cont.)</u>			
9077	Zenith-Godley Co., Inc.	New York	P1
<u>NORTH CAROLINA-37</u>			
77	Ashe County Cheese, Inc.	West Jefferson	C1 M3
76	Carnation Co.	Statesville	M11
<u>NORTH DAKOTA-38</u>			
47	Adams County Cry.	Hettinger	B1 M1
8	Bottineau Coop. Cry.	Bottineau	B1 M1
10	Capital City Cheese Co., Inc.	Bismarck	C3 M3 M14
05	Capital City Foods, Inc.	Bismarck	B1
27	Cass-Clay Cry., Inc.	Drake	M1
26	Cass-Clay Cry., Inc.	Edgeley	M1
14	Cass-Clay Cry., Inc.	Fairmount	M1
25	*Cass-Clay Cry., Inc.	Fargo	B1 C12 D1 D6 M2 P1 S4
15	Cass-Clay Cry., Inc.	Jamestown	M1
13	Cass-Clay Cry., Inc.	Valley City	M1
19	Dickinson Cheese Co., Inc.	Dickinson	C1 M3 M14
21	Drake Coop. Cry.	Drake	M1
22	Elgin Farmers Cream & Milk Shipping Assn.	Elgin	M1 M2
92	Emmons Co. Cheese Corp.	Strasburg	C3 M3
39	Hankinson-Milnor Coop. Cry.	Hankinson	M1
42	Harvey Cheese, Inc.	Harvey	B1 C1
45	Hazen Cheese Co., Inc.	Hazen	C1 M1 M3
46	Hebron Coop. Cry.	Hebron	M1 M2
85	Lakeland Cheese Co.	Powers Lake	C1 M3
17	Lakeview Dairy	Devils Lake	M1
53	Lakota Cheese Co. Inc.	Lakota	B1 C1 M3
82	Land O'Lakes, Inc.	Oakes	M1
59	Lefor Cheese Co., Inc.	Lefor	C1 M3
67	McClusky Coop. Cry.	McClusky	B1
112	Medina Cheese Co.	Medina	C1 M3
104	Peterson Creamery	Williston	B1
16	Powers Creamery	Crosby	B1
88	Rugby Creamery	Rugby	B1 C3
89	Selfridge Cheese Co., Inc.	Selfridge	C3 M3 M14
31	Tri-County Creamery	Glen Ullin	B1 M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>NORTH DAKOTA-38 (Cont.)</u>			
105	Tri-County Weighing Assn., Inc.	Wishek	M1
96	Tuttle Dairy Prod., Inc.	Tuttle	C3 M3
4	Valley Dairy Products, Inc.	Beach	C3 M3
11	Whey-To-Go, Inc.	Bismarck	D8
94	Winger Cheese Co., Inc.	Towner	C3 M3
107	Wishek Cheese Co.	Wishek	C1 M3 M14
<u>OHIO-39</u>			
40	Beatrice Foods Co.	New Bremen	D1 D8 M1 M2 M8
101	Brewster Dairy	Brewster	C2 C4 M3 M14 M15
36	Cloverland Dairy	Flushing	B1 P1 M12
5	Cudahy Foods Co.	Washington C.H.	C17 C18 M3
87	Defiance Milk Prod. Co. (The) Div. of Diehl, Inc.	Defiance	M1 M2 M8 M9 M11
157	DMI Inc.	Pickerington	D1 S4 S23
146	Eldorado Cry. Co.	Eldorado	D3
148	Equity Dairies, Inc.	Ft. Recovery	M1
39	Equity Dairies, Inc.	Lima	B1 D1 M1 M2 M8
147	Equity Dairies, Inc.	Sardinia	M1 M2 M7
20	Fisher Cheese Co.	Wapakoneta	P9
903	Holmes Dairy Co.	Millersburg	C4 M3 M14 M15
154	International Automated Machines, Inc.	Perrysburg	P7
1238	Miami Margarine Co.	Cincinnati	P20 P21
125	Miami Valley Milk Producers Assn.	Dayton	D1 M1 M2 M7 M8
110	Miceli Dairy Products	Cleveland	C14 C17 C18 C19 M2 M3
410	Middlefield Coop. Swiss Cheese Co.	Middlefield	C4 M3 M14
152	Minerva Dairy	Minerva	B1 C1 C2 C3 M3
153	Nestle Co.	Marysville	C25 C26 S6 S7
28	Orrville Milk Co.	Orrville	D1 D4 M2 M8
127	Pet, Inc.	Bryan	M11
128	Pet, Inc.	Coldwater	M1 M2 M8 M9 M11
109	Westerville Cry., Div. of Beatrice Foods	Covington	D1 M1 M2 M7 M8 M11
<u>OKLAHOMA-40</u>			
62	Assoc. Milk Producers, Inc.	Oklahoma City	B1 D1
30	Assoc. Milk Producers, Inc.	Tulsa	C1 C3 D1 M2 M3
87	Blaine Dairy Products Co.	Watonga	C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>OKLAHOMA-40 (Cont.)</u>			
70	Burkey Creamery	Cushing	B1
610	Harp's Green Valley Farms	Shawnee	B4 P1 P2
607	Wilsey Bennett, Inc.	Oklahoma City	P1
<u>OREGON-41</u>			
38	Eugene Farmers Cry.	Eugene	B1
25	Farmers Coop. Cry.	McMinnville	B1 D1
41	Larsen's Cry.	Oregon City	B1
34	Mayflower Farms	Portland	B1 D1 D6
12	Raven Cry. Co.	Portland	P1
30	Tillamook County Cry. Assn.	Tillamook	B1 C3
<u>PENNSYLVANIA-42</u>			
051	Aldovin Dairy	Tunkhannock	B1 C12 D1 M4 M8
221	Beatrice Foods Company	Somerset	D1
189	Beaver Meadow Creamery	DuBois	B1 P1
228	Bishoff Waynesburg Cry. Co.	Waynesburg	B1 D3 P1
084	Borden Co.	Wellsboro	M1
300	Carnation Co.	Cambridge Springs	M11
301	Carnation Co.	Corry	M1
227	Clearfield Cheese Co.	Curwensville	P9 P10
176	Coop. Marketing Agency, Inc.	Middlebury Center	B1 D1 D4 D6
229	L. D. Kallman Inc.	Coatesville	P1
	T/A Dairy Sales Corp.		
242	Dietrich Dairy Inc.	Reading	B1 D1 D4 M8
208	Dunnet, C. W. & Co.	Philadelphia	P1
190	Keller's Cry.	Harleysville	P1
189	Kirk Milk Products, Inc.	DuBois	B1 D1 M2 P1
037	Lehigh Valley Farmers Coop.	Allentown	C3 C12 D8 M3 M8 M15
310	Mountain Milk Co.	Shippensburg	M1
082	Penn Dairies, Inc.	York	D1 M1 M2 M7 M8 M9 M10
060	Ready Foods Products, Inc.	Philadelphia	M2 M6
230	Sommer Maid Cry.	Doylestown	P1
264	Sun-Re Cheese Corp.	Sunbury	C14
130	Valley Creamery, Inc.	South Waverly	D1 B1
100	Zausner Foods, Inc.	New Holland	C10 C12 M4
<u>SOUTH DAKOTA-46</u>			
206	Assoc. Milk Producers, Inc.	Freeman	D1 D6 M2
245	Assoc. Milk Producers, Inc.	Gregory	M1
208	Assoc. Milk Producers, Inc.	Lake Preston	M1

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION							
<u>SOUTH DAKOTA-46 (Cont.)</u>										
211	Assoc. Milk Producers, Inc.	Parkston	C1	M3						
243	Big Stone Cheese Co.	Castlewood	M1							
229	Big Stone Cheese Factory	Big Stone City	B1	B2	C1	C2	C17	C18		
				C19	C20	C21	C22			
				C34	M15					
155	Black Hills Milk Producers	Rapid City	B1	D1	D6					
203	Bowdle Cry. & Prod. Co.	Bowdle	B1							
228	Cass-Clay Cry., Inc.	Aberdeen	C3	M1	M3	M14				
231	Ethan Dairy Products	Ethan	C2	M3						
232	Eureka Cheese Factory	Eureka	C1	M3						
233	Hoven Dairy Corp.	Hoven	C1	M3						
244	Land O'Lakes, Inc.	Faulkton	M1							
207	Land O'Lakes, Inc.	Lake Norden	M2	D1						
156	*Land O'Lakes, Inc.	Sioux Falls	D1	M1	M2					
111	Land O'Lakes, Inc.	Volga	B3	D1	D6	M2				
219	Land O'Lakes, Inc.	Webster	M1							
215	Landsberger Cry. & Produce Co.	Sisseton	B1							
241	Rosebud Cheese Co.	Burke	C1	M3						
212	Roslyn Cry. Co.	Roslyn	M1							
213	Scotland Dairy Coop.	Scotland	B1	C1						
235	Sioux Dairy Coop. Assn.	Mission	C1	M3						
240	Sturgis Dairy Corp.	Sturgis	C1	M3						
137	Terrace Park Dairy	Sioux Falls	B1	P1	M2					
242	Timber Lake Cheese Co., Inc.	Timber Lake	C1	M3	M14					
237	Twin Dakotas Dairy Corp.	Pollock	C1	M3						
234	Valley Queen Cheese Co.	Milbank	B1	C1	M3					
238	Veblen Cheese Factory, Inc.	Veblen	C1	M3						
<u>TENNESSEE-47</u>										
328	Avalon Cheese Co.	Ardmore	C3	M3						
036	Bassett's Dairy Prods Inc.	Bristol	M1							
321	Bedford Cheese Co.	Shelbyville	C1							
327	Breakstone Sugar Creek Foods	Knoxville	B1	P1						
335	Dairymen Inc.	Chattanooga	B1							
313	Dairymen Inc.	Lewisburg	D1	M2	B1					
331	D. I. Manufacturing, Inc.	Gallatin	B1	M1	M2	M8				
324	Kraft Foods	Fayetteville	C4	M3						
316	Kraft Foods	Gallatin	C1	C2	M3					
318	Kraft Foods	Greeneville	C3	M3						
326	Pet, Inc.	Greeneville	M11							
311	Rutherford County Coop. Cry.	Murfreesboro	C1	M3	M14					

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>TENNESSEE-47 (Cont.)</u>			
312	Swift & Co.	Lawrenceburg	C1 M3
330	Swift & Co.	Nashville	B1 P1
332	Tennessee Cheese Co.	Woodbury	C3 M3
<u>TEXAS-48</u>			
0905	Assoc. Milk Producers, Inc.	Muenster	C1
0908	Assoc. Milk Producers, Inc.	Sulphur Springs	B1 D1 M8
5482	Carnation Company	Sulphur Springs	M11
6101	Collier Industries	Fort Worth	B1 P1
7868	Navasota Cheese Co., Inc.	Navasota	C1
8950	New Ulm Cry. Co.	New Ulm	B1
<u>UTAH-49</u>			
64	Clearfield Cheese Co.	Wellsville	P9
61	Gossner Cheese Factory	Logan	B1 C1 C4 C7
44	L. D. Schreiber Cheese Co., Inc.	Logan	P9 P10
57	UCN Dairy Association	Beaver	C1 M3
63	Western Dairy Coop. Inc. (WDCI)	Richmond	B1 C3
08	Western General Dairies Ogden Division	Ogden	B1 C1 D1 D8
04	Wilsey Foods Inc.	Salt Lake City	P1
<u>VERMONT-50</u>			
11	Grafton Village Cheese Co., Inc.	Grafton	C1 P10
08	Hood, H. P. & Sons	Newport	D1 D4
03	Hood, H. P. & Sons	St. Albans	B1 C12 D1 D6 D8
40	Kraft Foods	Middlebury	C4 C14 M3
39	Kraft Foods	Troy	C1 M3
41	Lucille Farm Products, Inc.	Swanton	C17 C18 M2
60	St. Albans Coop. Cry.	St. Albans	B1 D1 D10 M8
<u>VIRGINIA-51</u>			
9410	Beatrice Foods Company Valley Milk Producers Div.	Strasburg	B1 D1 M8
9412	Kraft Foods	Independence	C1 M3
9414	Pet Milk Co.	Abingdon	M1

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WASHINGTON-53</u>			
23	Arden Farms Co.	Moses Lake	B1
29	Carnation Co.	Seattle	B1
77	Commercial Creamery	Spokane	B1 P1
76	Consolidated Dairy Products Co.	Seattle	P1 P9
62	Consolidated Dairy Products Co.	Spokane	D1 M2
11	Darigold Farms	Chehalis	C3 M14
48	Darigold Farms	Issaquah	B1 P1
03	*Darigold Farms	Lynden	D1 D6 M2
72	Dob Div. of Fairmont Foods Company (The)	Olympia	C3 C7 C17
25	Foremost Foods Co.	Seattle	B1
35	Inland Empire Dairy Assn.	Spokane	B1
75	Turner & Pease Co.	Seattle	P1
<u>WISCONSIN-55</u>			
363	A-G Coop. Cry.	Arcadia	B1 C3 M3
1258	Alaska Farmers Coop.	Kewaunee	C1 C2 M3
358	Alcan Cry. Co.	Richland	B1 M18
1430	Alder Creek Cheese Factory	Fremont	C1 C2 C7 M3
310	Alto Coop. Cry., Astico Div.	Astico	M1
0112	Alto Coop. Cry.	Waupun	C3 M1 M3 M14
0305	Alto Coop. Cry., Westfield Div.	Westfield	C1 C2 M3
835	Amery Foods Co.	Amery	B1 M7
0528	Andersonville Coop. Dairy	Ashland	C3 M3
2108	Arpin Dairy	Arpin	C3 C17 C18 M3
1244	Arthur Dairy	Cadott	C1 C2 C7 M3
1949	Assoc. Milk Producers, Inc., Marathon-Clark District	Abbotsford	C3 M3
71	Assoc. Milk Producers, Inc.	Antigo	M1
483	Assoc. Milk Producers, Inc.	Belleville	M1
0226	Assoc. Milk Producers, Inc.	Blair	C1 C3
152	Assoc. Milk Producers, Inc.	Madison	C1 M1 M3 M14
0224	Assoc. Milk Producers, Inc.	Menasha	C3 M1 M3
6	Assoc. Milk Producers, Inc.	Mt. Horeb	D1 M1 M2 M8 M9
425	Assoc. Milk Producers, Inc.	Portage	P9 P10
410	Assoc. Milk Producers, Inc.	Shullsburg	M1
1	Assoc. Milk Producers, Inc.	Turtle Lake	D1 M1 M2
1937	Bahl "A" Milk Co. Inc.	Fennimore	C1 C2 C4 C7 M1 M3
0495	Bamford Cheese Factory	Plymouth	C20 C21 M3
0730	Bear Valley Cheese Factory	Hillpoint	C1 C3 M3
123	Beatrice Foods Co., Wright & Wagner Div.	Beloit	C25 C29 D1 P17 S3 S7

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
140	Beechwood Cheese Co.	Adell	C5 C6 M3
1038	Belle Plaine Cheese Factory	Shawano	C1 C2 M3
1265	Bellinger Dairy	Thorp	C3 M1 M3
1246	Benecke's Cheese Factory	Denmark	C1 M3
844	Biggs Cheese Co.	Argyle	C1 C2 C7 M3
0980	Biglow Butter & Cheese Factory	Avoca	B1 C3 C5 C6 C7 M3
1966	Bletsoe Dairy Inc.	Neillsville	C3 M3
2050	Blue Star Cheese Factory	Denmark	C1 C2 M3
0204	Borden Foods Co.	New London	C1 C2 C3 C4 C6 M1 M3 M15 P10
487	Borden Foods Co.	Plymouth	P9 P10 P19
0343	Bosstown Cheese Factory	Richland Center	C1 M3
0669	Branch Cheese Co.	Branch	C3 C17 M3
2171	Brill Coop. Cry.	Brill	C3 M3 M14
0896	Brookside Cheese Factory	Abrams	C1 C2 C7 M3
0949	Brookside Cheese Factory	Stratford	C1 M3 M14
1259	Brush Hollow Cheese Factory	Viroqua	C3 M3
0156	Brushville Cheese Factory	Pine River	C1 M3
0472	Buck Grove Coop. Assn.	Mineral Point	C1 M3
2115	Bud Cheese Factory	Viroqua	C3 M3
1953	Buena Vista Cheese Factory	Lone Rock	C3 M3
298	Burnett Dairy Cry.	Grantsburg	C1 C2 C17 C18
1849	Butternut Cheese Factory	Butternut	C3
0700	Cady Cheese Factory	Wilson	C3 M3
498	Calumet Cheese Co. Inc.	Hilbert	P9 P10 P19
499	Carnation Co.	Chilton	D2 P4
740	Carnation Co.	Oconomowoc	P7 S6 S7 S13
0336	Carr Cheese Factory	Cuba City	C1 C2 C5 C6 M3
1710	Carr Valley Cheese Factory	LaValle	C1 M3
0257	Cassel Gardens Farmers Coop.	Marathon	C2 C3 M3
0250	Catawba Cry. & Cheese Factory	Catawba	C3 M3
0671	Cedar Grove Cheese Factory	Plain	C3 M3
138	Central Cheese & Butter Assn.	Rice Lake	C1 C2 C7 M3
160	Chalet Cheese Coop.	Monroe	C1 C5 C8 M3
0109	Chaseburg Coop. Cry.	Chaseburg	C1 M3
821	Cheez Company Inc.	Wisconsin Rapids	P9 P10
0440	Cherry Grove Cheese Factory	Edgar	C3 M3
1065	Cherryland Dairies	Casco	C1 C2 M3
1889	Chili Milk Pool Coop.	Chili	C1 C2 M3 M14

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
0746	Clark County Central Cheese Factory	Greenwood	C3 M3
337	Clifton Farmers Coop. Cry.	Camp Douglas	M1
0477	Clover Belt Cheese Factory	Edgar	C1 C2 C6 C17 M2 M3
0501	Clover Cream Dairy Products Co.	Marshfield	C17 M2
1132	Clover Hill Coop. Cheese Factory	Curtiss	C3 M3
0956	Clover Hill Dairy Co.	Stratford	C3 M3 M14
0871	Cloverleaf Cheese Factory	Neenah	C1 C2 M3
0451	Cloverleaf Cheese Factory	Stanley	C3 M3
288	Connorsville Coop. Cry.	Downing	M1
0319	Conrath Coop. Dairy	Conrath	C3 M3
2	Consolidated Badger Coop.	Appleton	D1 M1 M2 M5 M7 S26
75	Consolidated Badger Coop.	Iola	M1
1950	Consolidated Badger Coop.	Marshfield	C1 M3
115	Consolidated Badger Coop.	Medford	M1
362	Consolidated Badger Coop.	Shawano	M1
197	Consolidated Badger Coop.	Wittenberg	B1 M1 M2 M8 M9 M19
369	Coon Valley Coop. Cry.	Coon Valley	C1 M3
1879	Cooper Cheese Co.	Westboro	C3 M3
1413	Country Delight, Inc.	Fennimore	M1
0540	County Line Cheese Co.	Oconto	C1 M3
648	Crystal Lake Cheese Factory, Inc.	Comstock	C1 C2 C3 C5 C6 C8 C37 M3
255	Cuba City Cry.	Cuba City	M1
289	Dairy Maid Coop.	Augusta	C1
0290	Delmar Cheese Factory	Boyd	C1 C2 C3 M3
759	Deltown Chemurgic Corp.	Belleville	D8 M15 P17 S28
0812	Dickeyville Cheese Factory	Dickeyville	C1 M3
0145	Dorchester Cheese Co.	Dorchester	M1
1349	Dupont Cheese Factory	Marion	C2 M3
1245	Duvall Farmers Cheese Coop.	Luxemburg	C1 M3
1289	East Krok Cheese Factory	Kewaunee	C1 C2 M3
1955	Eau Galle Cheese Factory	Eau Galle	C20 C21 M3
0493	Edelweiss Cheese Co.	Marshfield	C3 M3
1498	Edsedell Cheese Factory	Cadott	C3 M3
1025	Eiler's Cheese Factory	DePere	C1 C2 M3
84	Elastic Factory	Arena	C3 M3
0735	Elk Creek Cheese Factory	Viola	C3 M3
365	Elk Creek Cheese Co., Inc.	Independence	C1 C2 C7 M3
0201	Ellisville Coop. Dairy Assn.	Luxemburg	C1 C2 M3
356	Ellsworth Coop. Cry.	Ellsworth	B1 C3
1531	Elm Dairy Coop. Assn.	Coleman	C1 M3
1514	Elmdale Cheese Factory	Greenwood	C1 M3
0992	Elmwood Cheese Factory	Little Suamico	C2 C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
284	Elroy Community Dairy Coop.	Elroy	C3 M3
0878	Excelsior Dairy Assn.	Blue River	C1 M3
353	F&A Dairy Products	Dresser	C17 C18 M3 P14
0754	Fairview Cheese Factory	Bowler	C1 M3
1090	Fairview Cheese Factory	Lancaster	C1 M3
23	*Falls Dairy	Colfax	D1 M1 M2 M7 M8 M9
301	*Falls Dairy Co.	Jim Falls	B1 C3 C38 M1 M3 M7 M12
313	Falls Dairy Co.	Osseo	M1
385	Falls Dairy Co.	Stanley	M1
0101	Farmers Cry. Co. of Bangor	Bangor	C3 M3
1355	Fennimore Branch Cheese Coop.	Fennimore	C1 M3
2122	Ferryville Cheese Factory	Ferryville	C1 C2 M3
1855	Foremost Blue Moon	Thorp	C3 C16 C36 C43
1012	Foremost Foods Co.	Medford	D2 P4 S4
0502	Foremost Foods Co.	Marshfield	M15
778	Foremost Foods Co.	Plover	D8 S10 S31 S32 S33
747	Foremost Foods Co.	Waupun	M15
0164	Forest Spring Cheese Factory	Mt. Calvary	C1 C2 C3 C6 C7 M3
0990	Four Corners Cheese Factory	Curtiss	C1 C2 M3
0750	Frankfort Cheese Factory	Edgar	C1 M3
2201	Frigo Cheese Corp.	Lena	C14 C15 C17 C18 C19 M1 M2 M3
1128	Frigo Cheese Corp.	Manawa	M1
0141	Frigo Cheese Corp.	Wyocena	C16 M1
0157	Fritsch Cheese Factory	Cobb	C1 C2 C6 M3
0987	Fuhrman's South Shore Dairy	Iron River	C3 M3
1575	Gad Cheese Factory	Medford	C3 M3
3	Galloway-West Co.	Fond du Lac	B1 C1 C11 C29 D1 D6 D8 M1 M7 M10 S24 S26
1099	Gibbsville Cheese Factory	Sheboygan Falls	C1 C2 M3 M14
0413	Golden Glow Cheese Factory	Soldiers Grove	C3 M3
1853	Golden Guernsey Coop.	Chilton	C1 C3 M3
184	Golden Guernsey Dairy Coop.	Waukesha	M1 M2
0998	Goldfield Cheese Factory	Pound	C1 M3
1932	Gopher Hill Cheese Factory	Hortonville	C1 M3
0653	Graf Cry. Co., Inc.	Zachow	B1 B2 M18 P1
0108	Grand Meadow Coop. Dairy Co.	Stratford	C3 M3
1520	Grass Lake Cheese Factory	Shawano	C1 C2 M3
721	Great Atlantic & Pacific Tea Co.	Manitowoc	D2 P4
0667	Green Valley Cheese Co.	Cecil	C1 M3
0324	Green Valley Coop. Dairy Co.	Auburndale	C1 C3 M3

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION									
<u>WISCONSIN-55 (Cont.)</u>												
1866	Greenwood Milk Products Coop.	Greenwood	C1	C2	C7	M3						
0194	Halder Coop. Dairy	Mosinee	C3	M3								
0776	Halvorson Dairy	Colby	C1	C2								
0196	Harris Cheese Factory	Unity	C1	C2	M3							
0873	Handrick Cheese Factory	Marion	C1	C2	M3							
0834	Hatchville Cheese Factory	Menomonie	C3	M3								
512	Hay Hollow Cheese Factory	Blanchardville	C1	C5	C6	M3						
0288	Hazelton Cheese Factory	Bagley	C1	M3								
524	Health Valley Cheese Factory	Juda	C1	C5	C6	C37	M3	M14				
0910	Hebels Corners Cheese Factory	Denmark	C1									
2037	Heberlein Cheese Factory	Boscobel	C3									
1444	Hemlock Cheese Factory	Greenwood	C3	M3								
368	Hiawatha Valley Dairies	Pigeon Falls	C3	M3								
7	Hiawatha Valley Dairies Coop.	Sparta	B1	D1	M1	M7	M12	P1				
1227	Hickory Grove Coop. Cheese Co.	Boscobel	C3	M3								
0676	Hicks Cheese Co.	Shullsburg	C1	M3								
1512	Hillside Coop. Cheese Mfg.	Stratford	C3	M3								
0808	Hillside Coop. Dairy	Denmark	C1	C2	M3							
1196	Hoernke Cheese Factory	Merrill	C3	M3								
339	Hoffman Corners Coop. Cry.	Kendall	M1									
1997	Hollandale Cheese Co.	Hollandale	C1	C2	M3							
2008	Homeland Dairy	Mauston	C1	C2	C6	M3						
0280	Honey Bee Cheese Factory	Marathon	C1	C2	M3							
326	Hustler Coop. Cry.	Hustler	M1									
0199	Indian Head Cheese Factory	Soldiers Grove	C3	M3								
0559	InoFood Corp.	Merrill	M1									
1273	Irish Valley Cheese Factory	Plain	C1	C2	C6	M3						
0977	Issar Cheese Factory	Seymour	C1	M3								
0711	Kasson Cheese Co., Inc.	Brillion	C1	C3	C17	C18	C19	M1				
			M2	M3	M14							
48	Klondike Cheese Coop.	Monroe	C1	C2	C5	C6	C7	M3				
1325	Kraft Foods	Antigo	C20	C21	M1	M3						
181	Kraft Foods	Milan	C20	M1	M3							
49	Kraft Foods	Wausau	C23									
0311	Krakow Cheese Factory	Krakow	C1	M3								
0401	Krause Dairy Corp.	Oconto Falls	C1	M3	M14							
1702	Kriewaldt Cheese Factory	Shawano	C1	M3								
1747	LaFarge Cry. Co.	LaFarge	C1	C3	M3							
0635	Lakeside Cheese Factory	Kiel	C1	C2	M3	M14						
291	Lake-to-Lake Dairy Coop.	Denmark	B1	D1	D6	M1	M8	M13				
0398	Lake-to-Lake Dairy Coop.	Kiel	B1	C1	C2	C5	C6	C7	M1			
			M14	P10								

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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
413	*Land O'Lakes, Inc.	Eau Claire	D2 P4 P15 S7 S25 S28
350	Land O'Lakes, Inc.	Clear Lake	M11 S21 S35
402	Land O'Lakes, Inc.	Luck	M1
295	Land O'Lakes, Inc.	Mondovi	M1
57	Land O'Lakes, Inc., Cheese Div.	Spencer	P9 P10
0313	Laney Cheese Factory	Pulaski	C1 M3
2124	Larson Cry. Co.	Gays Mills	C3 M3
376	Level Valley Dairy Co.	West Bend	B1 B3 B4 B5 P1
1556	Liberty Coop. Cheese	Kennan	C3 M3
0425	Liberty Pole Dairy Products	Viroqua	C3 M3
0279	Lima Cheese Factory	Waldo	C1 C17 M1 M3 M14
0499	Lincoln Center Coop. Dairy Co.	Marshfield	C1 M3 M14
0270	Linden Cheese Factory	Linden	C1 C6 M3
2158	Livingston Creamery	Livingston	C3 M3
1505	Lone Pine Cheese Factory	Platteville	C1 M3
292	Lov-It-Cry. Co.	Green Bay	B1 B6 M18 P1
1039	Lugano Cheese Co.	Monroe	C17 M3 M14
1522	Lynn Dairy	Granton	C1 C2 M3 M14
1522	Lynn Proteins	Granton	M20
307	Madison Dairy Produce Co.	Madison	B1 M12 P1
1551	Maple Grove Cheese Factory	Milladore	C1 C2 M3
0484	Maple Hill Coop. Dairy Assn.	Boyd	C1 C2 C3 M3
82	Maple Leaf Cheese Coop.	Albany	C1 C2 C5 C7 M3
0764	Maple Ridge Coop. Cheese Co.	Boscobel	C3 M3
1266	Marathon Cheese Factory	Marathon	C1 C3 M3
1092	Marshall Coop. Assn.	Conrath	C1 C2 C3 M3
0696	Masanz Dairy	Neillsville	C1 C3 C6 M3
1519	Matteson Cheese & Butter Co.	Clintonville	C1 M3
325	Mauston Coop. Cry.	Mauston	C1 M3
516	Mayer Cheese Co.	Browntown	C4 C6 M2 M3
414	Melrose Coop. Cry.	Melrose	M1
8-2767	Merrick Foods	Union Center	P3 P11 P15 P17
285	Mid-America Dairymen, Inc., Northern Div.	Baldwin	M1 M2 M7
300	Mid-America Dairymen, Inc.	Bloomer	M1
0823	Mid-Port Cheese Factory	Cashton	C1 M3
1241	Midway Coop. Cheese Factory	Cashton	C3 M3
1554	Mill Creek Cheese Factory	Arena	C1 M3
660	Milwaukee Cheese Co.	Monroe	C1 C2 C5 C6 M3 M14
436	Mindoro Coop. Cry. Assn.	Mindoro	C1 C2 C7 M1 M3
0839	Mineral Point Cheese Co.	Mineral Point	C1 M1 M3
2062	Mississippi Milk Producers Assn.	Eastman	C3 M3

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<u>WISCONSIN-55 (Cont.)</u>			
0447	Moquah Cheese Factory	Ashland	C3 M3
0886	Morgan Coop. Dairy Assn.	Oconto Falls	C1 M3
0306	Morrison Coop. Dairy	Greenleaf	C1 M3
0610	Mount Sterling Cheese Factory	Mt. Sterling	C1
782	National Farmers Organization	Chetek	M1
772	National Farmers Organization	Dickeyville	M1
812	National Farmers Organization	Curtiss	M1
773	National Farmers Organization	Menasha	M1
794	National Farmers Organization	Sauk City	M1
770	National Farmers Organization	Taylor	M1
793	National Farmers Organization	Tomah	M1
328	Nelson Cheese Co.	Nelson	C1 M3 M14
0365	Neumann's Dairy	Brillion	C3 M3
2094	Newburg Corners Coop. Cheese Factory	Bangor	C3 M3
0525	North Hendren Coop. Dairy	Willard	C2 M3
0155	North Osborne Cheese Factory	Seymour	C2 C4 M3 M15 P10
106	Northern Wisconsin Cry. Assn.	Oconto Falls	M3
340	Norwalk Cheese Coop.	Norwalk	C3 M3
0939	Oak Grove Cheese Factory	Clintonville	C1 C2 M3
0716	Osman Coop. Dairy Assn.	Newton	C1 C2 C6 C7 M3 M14
405	Osseo Coop. Cry Co.	Osseo	M1
0863	Outagamie Producers Coop.	Black Creek	C1 C2 C5 C30 M1 M3 M14 M15
308	Pabst Farms, Inc.	Belleville	B1 M1 M2 M12 M17
4	Pabst Farms, Inc.	Oconomowoc	D1 D6 D8 M1 M2 M7 M8 M9
0744	Patch Grove Creamery	Patch Grove	C1 M3
1163	Patrons Pride Cheese Factory	Athens	C1 C2 C3 M3
445	Pauly Cheese Co., Div. of Swift & Co.	Green Bay	P9 P10
6-44	Pauly Cheese Co., Div. of Swift & Co.	Juneau	P10
6-46	Pauly Cheese Co., Div. of Swift & Co.	Monroe	P10
6-125	Pauly Cheese Co., Div. of Swift & Co.	Wausau	P10
0771	Penn Hollow Cheese Factory	Avoca	C1 C2 C3 C6 M3
334	Pine River Dairy Co.	Manitowoc	B1 M12
0701	Pine River Farmers Dairy Coop.	Merrill	C2 C3 M3
1797	Pine Valley Coop. Cheese Mfg. Assn.	Edgar	C3 M3
0106	Pleasant Corners Cheese Factory	Suring	C1 M3
0991	Pleasant Valley Cheese Factory	Spring Green	C3 M3 M14

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
1539	Pleasant View Cheese Factory	Appleton	C1 M3
1271	Pleasant View Coop. Cry. Co.	Medford	C1 C2 M3
1313	Pleasant View Dairy	Loyal	C1 C2 M3
141	Polk Dairy Cheese Factory	Jackson	C5 M3
0835	Preston Dairy Coop.	Fennimore	C1 M3
2030	Readstown Cry. Co.	Readstown	B1 C3
2178	Red Mound Cheese Factory	DeSoto	C3 M3
0723	Redville Dairy, Inc.	Greenwood	C18 M2 M3 M14
2003	Retreat Cheese Factory	DeSoto	C1 M3
35	Rice Lake Cry. Co.	Rice Lake	B1 B3 D1 D8 M10 M15
1085	Rio Creek Coop. Cheese Co.	Rio Creek	C1 M3
0621	River Road Cheese Factory	Fredonia	C17 M3
0454	Rockbridge Cheese Factory	Richland Center	C1 M3
1209	Rocky Ridge Coop. Dairy Co.	Mosinee	C2 M3
0931	Rogersville Cheese Factory, Inc.	Rosendale	C17 C18 M2 M3 M14
1458	Rose Brook Cheese Factory	Shawano	C2 M3
0330	Roselawn Cheese Factory	Colby	C3
1061	Rosewood Dairy	Algoma	C1 C2 M3
0272	Rosiere Coop. Cheese Factory	Casco	C1 C2 M3
398	Roy's Sanitary Dairy	Monroe	B1
148	Ryser Bros. of Wisconsin Inc.	Mt. Horeb	C1 C4 C5 C6 C7 C13 M3 M14
1785	S&R Cheese Corp.	Plymouth	C17 C18 C20 C21 M2 M3 M14
343	*Safeway Stores, Inc.	Durand	D2 P4
2048	Sanitary Cry.	Boscobel	B1 C1
10	Sanna Division, Beatrice Foods Company	Menomonie	B1 D1 D2 M1 M2 P4 P5 P7 S6 S11 S18 S20
777	Sanna Division, Beatrice Foods Company	Vesper	S6 S20 S24
491	Sargento Cheese Co. Inc.	Plymouth	P10
1076	Schlinsog Dairy Inc.	Loyal	C1 M3
0249	School Grove Dairy Coop.	Brillion	C3 M3 M14
443	Schreiber, L. D. Co.	Green Bay	P9 P10
0795	Schultz Cry. Co.	Antigo	C1 C2 M1 M3 M14
2118	Schurman's Butter & Cheese, Inc.	Bloomington	C1 C2
820	Schurman's Butter & Cheese, Inc.	Lancaster	C1 C2 C6 C7 M3 M14 M15
636	Silver & Lewis Cheese Co.	Monticello	C5 C6 M3 M14
0130	Soldiers Grove Farmers Coop. Cheese Factory	Soldiers Grove	C3 M3
240	South Alma Cheese Factory	Alma Center	C17 M3
1164	South Chase Cheese Factory	Pulaski	C1 M3

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DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
373	Spooner Coop. Cry.	Spooner	B1 C3 C5 C7
2109	Springdale Cheese Factory	Viola	C3 M3
0172	Springside Cheese Factory	Coleman	C1 M3
0285	Star Valley Cry. Co.	Soldiers Grove	C3 M3
1350	Stella Cheese Co., Div. of Universal Foods	Brodhead	C17 M2 M3
2095	Stella Cheese Co., Div. of Universal Foods Corp.	Campbellsport	C17 C18 C20 C21 C22 M1 M2 M3 M14
1891	Stella Cheese Co., Div. of Universal Foods	Clayton	C20 C21 C36 M2 M3
2144	Stella Cheese Co., Div. of Universal Foods Corp.	Cumberland	C34 C42 M2 M3
2120	Stella Cheese Co., Div. of Universal Foods Corp.	Dodgeville	C17 C18 M2
0120	Steve's Cheese Co.	Denmark	C1 C2 M3 M14
8-1244	Sturm, A. & Sons, Inc.	Manawa	D2 P1 P3 P4 P7 P16
1823	Stephensville Cheese Factory	Hortonville	C3 M3
0475	Suemnicht Cheese Co.	Loganville	C1 M1 M3
1608	Summit Cheese Co.	Wilson	C1 C2 C3 M3
186	Sunny Creek Cheese Factory	Randolph	C5 M3
1294	Sunset Coop. Cheese & Butter Co.	Wausau	C1 C2 M3
210	Swift & Co.	La Crosse	P1
0739	Sylvan Cheese Factory	Richland Center	C3 M3
0630	Thiry Daems Cheese Factory	Luxemburg	C3 M3
0341	Tolibia Cheese Mfg. Corp.	Fond du Lac	C16 C17 C18 M3 P14
1434	Tonet Farmers Cheese Co., Inc.	Luxemburg	C2 C7 M3
0197	Tramway Cheese Factory	Menomonie	C1 C3 M3
1261	Twelve Corners Cheese Factory	Black Creek	C1 C3 M3
286	Twin Ports Coop. Dairy Assn.	Superior	B1 C1 D6 D8
1508	Twin Town Cheese Factory	Almena	C20 C21 M2 M3
406	Unity Coop. Cry.	Strum	M1
1369	Unity Dairy Products	Unity	C2 C3 M3
1986	Wakefield Cheese Factory	Dodgeville	C3 M3
1074	Warner Creek Cheese Factory	Hillsboro	C3 M3
1305	Washington Cheese Factory	Cecil	C1 M3
372	Westby Coop. Cry.	Westby	B1 C3 C12 M1 M3 M14
2126	West Prairie Cheese Factory	Viroqua	C3 M3
0410	Weyauwega Milk Products, Inc.	Weyauwega	B1 C1 C3 M1 M3
0901	Weyauwega Star Dairy	Weyauwega	C2 M3
0972	White Clover Cheese Factory	Sheboygan Falls	C1 C2 M3
0905	White Clover Dairy Co., Inc.	Kaukauna	C1 C6 C30 C31 M1 M3
1784	Wild Cherry Dairy	Thorp	C1 C2 C7 M3
1108	Wild Rose Cry. Coop.	Wild Rose	C1 C2 M3

*USDA resident grading service provided.

DAIRY PLANTS SURVEYED AND
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PLANT NO.	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
<u>WISCONSIN-55 (Cont.)</u>			
399	Wisconsin Dairies Coop.	Barron	C1 C2 C3 C5 C6 C7 M3 M15
350	Wisconsin Dairies Coop.	Clear Lake	M1
294	Wisconsin Dairies Coop.	Cochrane	C3 M1 M3
360	*Wisconsin Dairies Coop.	Reedsburg	B1 B2 D1 D6 M8 P1
0107	Wisconsin Dairies Coop.	Richland Center	C3 D8 M1 M3 M14 M15
361	Wisconsin Dairies Coop.	Sauk City	D1 D4 D6 D8 D9 M1 M2 M7 M8 M9 M13 M14 M15 P15 S2 S3 S28
324	Wisconsin Dairies Coop.	Union Center	M1
1887	Wisconsin Dairy State	Rudolph	C1 M1 M3 M14 M15
74	Wohlt Cheese Corp.	Fremont	P9
8-2770	Wohlt Cheese Corp.	Weyauwega	P9
1718	Wrightstown Milk Prod.	Wrightstown	M1
304	Wuethrich, John Cry. Co., Inc.	Greenwood	B1 B6 M18 P1
0627	Wyoming Valley Cheese Factory	Spring Green	C3 M3
309	Zanders Cry., Inc.	Cross Plains	B1 M18 P1
<u>WYOMING-56</u>			
14	Custom Dried Foods	Afton	P20 P21
11	S.V. Cheese Corp.	Thayne	C14 C17

*USDA resident grading service provided.

LABORATORY SERVICE

USDA laboratory testing service is available upon request to any plant, industry, or private organization for analysis of its products. Minimum fees are shown in the following schedule. (There will be a minimum charge of \$9.00 for each testing request or certificate issued.) *

(a) Dry Milk and related products.

Total fat (ether extraction)-----	3.25
Moisture -----	2.50
Titrateable acidity-----	1.25
Solubility index-----	1.65
Scorched particles-----	1.65
Bacterial plate count-----	3.25
Bacterial direct microscopic count----	4.90
Flavor -----	.80
Whey protein nitrogen-----	8.20
Vitamin A -----	16.30
Alkalinity of Ash-----	18.00
Dispersibility -----	8.20
Coliform (solid media)-----	3.25
Salmonella -----	13.05
Phosphatase -----	18.00
Oxygen -----	9.75
Density -----	1.25

(b) Condensed milk and related products.

Fat (ether extraction)-----	4.90
Total solids-----	3.25
Sugar (sucrose)-----	18.00
Net weight (per can)-----	2.00
Flavor, color, body, texture-----	1.25

(c) Cheese and related products.

Moisture -----	3.25
Moisture in duplicate-----	4.90
Total fat (ether extraction)-----	5.75
Moisture & fat (dry basis) complete--	9.00

(d) Butter and related products.

Moisture -----	3.25
Fat -----	6.50
Salt -----	3.25
Complete Kohman analysis-----	9.75
Fat and moisture (same sample)-----	8.21
Flavor, odor, body, texture-----	1.65
Peroxide value-----	18.00
Free fatty acid-----	8.20
Yeast and mold-----	4.10
Proteolytic count-----	4.10

(e) Corn-Soya-Milk.

Sieve test-----	3.25
Density -----	1.25
Bostwick—uncooked -----	4.10
Bostwick—cooked -----	8.20
Protein (Kjeldahl)-----	8.20
Fat (Soxhlet)-----	5.75
Moisture -----	2.50
Crude fiber-----	11.45
Flavor -----	.80

See next page for address and telephone of USDA laboratories at Chicago and San Francisco. Samples may be sent direct without pre-arrangement, but should be accompanied by a request for the tests desired and name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analysis is completed. The request should specify telephone number and person to contact.

The Chicago USDA laboratory is also available for additional tests not outlined above, for which charges would apply at the rate of \$18.00 per hour. For tests not listed, arrangements should be made direct with Dr. J. L. Dizikes, Chemist-In-Charge.

*Laboratory fees will be increased 7% effective Nov. 21, 1976.

D I R E C T O R Y

Name and Addresses of personnel Who May Be Contacted For Inspection,
Grading and Laboratory Service on Dairy Products

<u>Area Covered</u>	<u>Contact</u>	<u>Telephone Number</u>
Arizona, California, Colorado, Idaho, Montana, New Mexico, Nevada, Oregon, Utah Washington, Wyoming	<u>PLANT INSPECTION, GRADING AND LABORATORY SERVICE</u>	
	R. F. Hedtke, Regional Supervisor	AC 415
	Inspection & Grading Branch	556-5585
	Dairy Division, AMS, USDA	
	630 Sansome Street, Room 754 San Francisco, California 94111	
Arkansas, Iowa, Kansas, Louisiana, Minnesota, Missouri, Nebraska, North Dakota, Oklahoma, South Dakota, Texas	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	H. K. Linden, Regional Supervisor	AC 612
	Inspection & Grading Branch	725-2246
	Dairy Division, AMS, USDA	
	110 South Fourth Street, Room 242 Minneapolis, Minnesota 55401	
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge	AC 312
	Dairy Division Laboratory, AMS, USDA	353-6525
	610 South Canal Street, Room 666	
	Chicago, Illinois 60607	
Alabama, Illinois, Indiana, Kentucky, Michigan, Mississippi, Ohio, Tennessee, West Virginia, Wisconsin	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	K. R. Olson, Regional Supervisor	AC 312
	Inspection & Grading Branch	353-6680
	Dairy Division, AMS, USDA	
	610 South Canal St., Room 664 Chicago, Illinois 60607	
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge	AC 312
	Dairy Division Laboratory, AMS, USDA	353-6525
	610 South Canal Street, Room 666	
	Chicago, Illinois 60607	
Connecticut, Delaware Florida, Georgia, Maine Maryland, Massachusetts, New Hampshire, New Jersey, New York, North Carolina Pennsylvania, Rhode Island, South Carolina, Vermont, Virginia	<u>PLANT INSPECTION AND GRADING SERVICE</u>	
	L. C. Iverson, Regional Supervisor	AC 315
	Inspection & Grading Branch	473-3596
	Dairy Division, AMS, USDA	(Commercial)
	U.S. Court House & Federal Bldg. 100 South Clinton St., Room 1205 Syracuse, New York 13202	951-3596 (Government FTS)
	<u>LABORATORY SERVICE</u>	
	Dr. J. L. Dizikes, Chemist-In-Charge	AC 312
	Dairy Division Laboratory, AMS, USDA	353-6525
	610 South Canal Street, Room 666	
	Chicago, Illinois 60607	

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